

Work Order ID 151381

Friday, September 23, 2016 2:49:05 PM

151381

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Item ID: D2275 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bushing
Start Date: 10/17/2016 Start Qty: 12.00 ***12*** Cust Item ID:
Required Date: 10/21/2016 Req'd Qty: 12.00 ***12*** Customer:

Reference:

Approvals: Process Plan: **DAS 21** Date: **SEP 26 2016** Tooling: _____ Date: _____ Run Start ***NR1***
QC: **9-89** Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2275	Rev C

100

100

Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

MemoMachine as per Folio FA 213
Tumble & deburr all sharp edges

0.00

0.00

DAS
14
9-89**15** **0**
16/11/03

110

110

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

DAS
14
9-89**15** **0**
16/11/03

120

120

QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

DAS
45
9-89**15** **0**
16/11-03

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: WA3	0.00				15	NOV 04 2016		DAS 24 9-89
130									
Packaging	Memo	0.00							
Packaging	*** STOCK IN STEP CELL*** LOCATION : WA003								
140	QC21- Final Inspection - Work Order Release	0.00					DAS 21 9-89	NOV 07 2016	
140									
QC	Memo	0.00							
Quality Control							gem 16/11/4		

Picklist Print

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Parent Item: D2275

D2275

Parent Item Name: Bushing

Start Date: 10/17/2016

Required Date: 10/21/2016

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP E02.03.27Added in house machiningNG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R1.250		Purchased		No		100	f	12.3580	0.1667	2.105684			

M6061T6R1 250

6061-T6 Round Bar 1.250

Location

Loc Qty

Loc Code

MAT012

12.358

m131891

12.358

2.9

only
10/11/03



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	D2275	REV. C SHEET 1 OF 1
DATE Sep. 29, 1994		TITLE BUSHING	SCALE 1:1
B	Nov. 15, 1994	C'BORE WAS COUNTER SINK	
C	96.09.12	C'BORE WAS 0.300 DEEP	

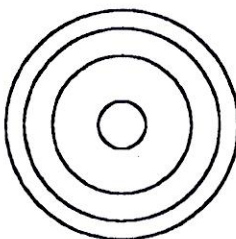
RELEASED
96.09.12 BCD

UNDER REVIEW

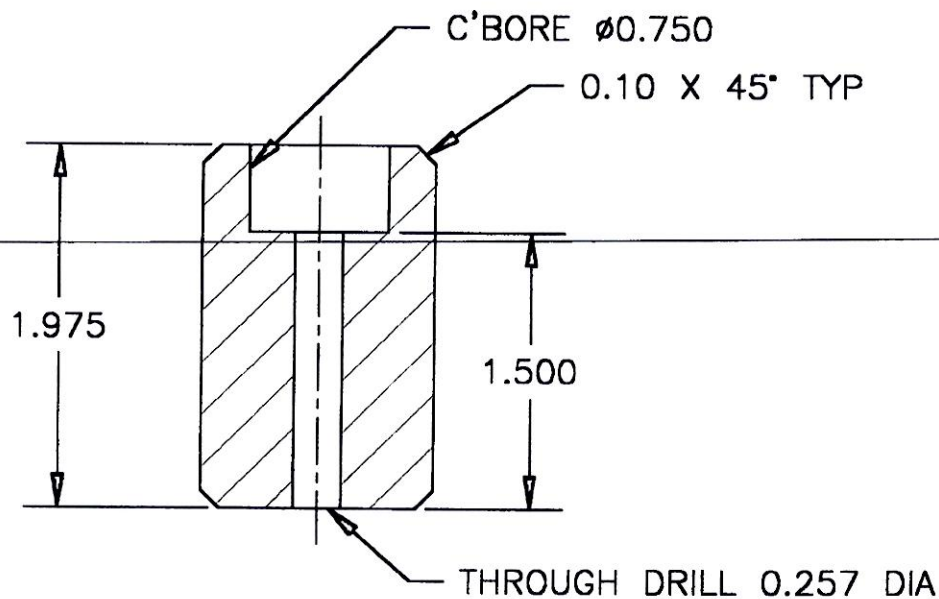
0103.15 CP

DESIGN OK, BUT CHECK WITH
JTB BEFORE MANUFACTURE

OK CP 11-08.17



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 151381 MJS
10-09-26



MATERIAL: 6061-T6 1.25 BAR STOCK
(QQ-A-200/g)